High Performance of Si-O-Ti Bonds for Anchoring Sensitizing Dyes on $TiO₂$ Electrodes in Dye-sensitized Solar Cells Evidenced by Using Alkoxysilylazobenzenes

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Applicability of alkoxysilyl group was examined for the first time as the anchor moiety of sensitizing dyes for dye-sensitized solar cells by using alkoxysilylazobenzenes. Alkoxysilylazobenzenes adsorbed efficiently onto $TiO₂$ electrodes by the formation of Si-O-Ti bonds, and the electrodes exhibited much higher durability to water and better photovoltaic performance than in the case of a conventional carboxy dye.

Dye-sensitized solar cells (DSSCs) have been actively studied since Grätzel and co-workers reported high solar-cell performance with DSSCs based on Ru-complex photosensitiz $ers¹$. The sensitizing dye plays a key part in the light-to-electric energy conversion, and the development of new sensitizing dyes could bring a breakthrough for the application of DSSC technology. However, the study of the sensitizing dyes has been mostly limited to the dyes including carboxy groups as the anchor moiety for chemical binding to the surface of the $TiO₂$ electrodes.^{1,2} The adsorption of the carboxy dye molecules is understood to occur by the formation of an ester-like $C(=O)O-$ Ti bond between the carboxy group and the hydroxy group on the surface of the $TiO₂$ electrodes,³ and the instability of the bond to water has been one of the major problems preventing practical use of DSSCs.4

On the other hand, alkoxysilanes are known to possess high bonding ability to metal oxides by forming strong Si-O-metal bonds on the metal-oxide surface.⁵ By using the dyes including alkoxysilyl groups as the sensitizing dyes, $TiO₂$ electrodes can be coated effectively and the dye-adsorbed $TiO₂$ electrodes would obtain durability to water based on the high stability of the Si-O-Ti bond. In this work, we synthesized ethoxysilylazobenzenes as model compounds of alkoxysilyl dyes in order to examine, for the first time, the applicability of alkoxysilyl group as the anchor moiety of sensitizing dyes for DSSC, and tested the durability of the formed Si-O-Ti bonds and investigated precisely their performance in DSSC.

4-(Triethoxysilyl)azobenzene (1) and 4-(diethoxyphenylsilyl)azobenzene (2) were synthesized by lithiation of 4 iodoazobenzene followed by substitution with $CISi(OEt)$ ₃ and ClSiPh(OEt)2, respectively (Scheme 1). 4-(Phenylazo)benzoic acid (3), which was used as a reference to the alkoxysilylazobenzenes, was purchased from Aldrich.

The nanocrystalline $TiO₂$ film electrodes were prepared by spin-coating TiO₂ paste on a F-doped SnO₂ (FTO) coated glass plate $(25 \times 50 \text{ mm}^2, 15-20 \Omega \text{ sq.}^{-1})$; Asahi Glass) followed by sintering the TiO₂ layer at 450 °C for 30 min, and then by spincoating TiO₂ paste again and sintering it at $500\,^{\circ}\text{C}$ for 30 min. The $TiO₂$ paste was prepared by mixing P-25 (Nippon Aerosil)

Scheme 1. Molecular structures of azobenzene dyes 1-3.

 $TiO₂$ particles with water, acetylacetone, and Triton X-100 and grinding them in an agate mortar. The thickness of the $TiO₂$ film with porosity was estimated to be ca. $2.1 \,\mu m$ by the SEM observation of the cross section of the $TiO₂$ electrode. Adsorption of the dyes on the $TiO₂$ electrodes was performed by immersing the electrode in the 3.0×10^{-4} M toluene solutions of $1-3$ at $100\,^{\circ}\text{C}$ for 15 h. The UV-visible absorption spectra of the dyes were recorded on a Hitachi U-3010 spectrometer, and an integrating sphere was equipped to the spectrometer for the measurements of the dyes adsorbed on the $TiO₂$ electrodes.

Photovoltaic measurements were performed for an electrochemical cell consisting of the dye-adsorbed $TiO₂$ electrode, a counter electrode, a polyethylene film spacer $(100 \mu m)$ thick), and an organic electrolyte. A Pt-sputtered FTO-coated glass plate was used as the counter electrode, and a solution of 0.3 M LiI and $0.015 M I_2$ in acetonitrile/ethylene carbonate (2:8 in volume) was used as the electrolyte. The photovoltaic performance of the cells was assessed from the $I-V$ properties of the cells measured with a solar simulator of OTENTO-SUN III (Bunkoh-Keiki) and a source meter of R6240A (Advantest). The aperture area of the cells was maintained at 1.0 cm^2 using a shading mask and the $I-V$ properties were measured under irradiation of AM-1.5G global-one sun condition (100 mW cm⁻²) at 25 ± 2 °C.

Figure 1 shows the UV-visible absorption spectra of $1-3$ in acetonitrile solutions. Alkoxysilylazobenzenes (1 and 2) showed spectra similar to that of 4-(phenylazo)benzoic acid (3): The spectra exhibited two absorption bands assignable to the n π^* transition in the azobenzene group between 370 and 550 nm

Figure 1. UV-visible absorption spectra of $1-3$ in acetonitrile solutions: Solid line represents the result for 1, dotted line for 2, and broken line for 3. Inset shows the enlarged spectra in visible-light region.

Figure 2. Absorption spectra in visible-light region of $1-3$ adsorbed on $TiO₂$ electrodes: Solid line represents the result for 1, dotted line for 2, and broken line for 3.

and to the $\pi-\pi^*$ transition in the phenyl moieties at around 320 nm .⁶ Among 1-3, the difference of the molar absorption coefficients at around λ_{max} in the n- π^* band did not exceed 5% of the magnitude.

Figure 2 shows the absorption spectra in the visible-light region of $1-3$ adsorbed on the TiO₂ electrodes, which were used in the cells for photovoltaic measurements. The spectra were obtained by subtracting the absorption due to the $TiO₂$ electrode from those of dye-adsorbed $TiO₂$ electrodes. Since the molar absorption coefficients of $1-3$ are similar to each other in the visible-light region as shown in Figure 1, the absorbances

Figure 3. Changes of the absorbances due to the dyes 1–3 adsorbed on the $TiO₂$ electrodes with the soaked time in water at 25° C in the dark: Open circles represent the results for 1, open triangles for 2, and closed squares for 3. The absorbance ratios were evaluated by the normalization of absorbance at the maxima around $\lambda = 415$ nm with respect to those before soaked in water.

observed here are considered as the index of the amount of dye molecules adsorbed on the $TiO₂$ electrode. The amounts were estimated thus to be in the order of $3 > 1 > 2$. This result shows that triethoxysilyl group is highly adsorptive compared to carboxy groups on $TiO₂$ electrodes, and that the adsorption would be slightly hindered sterically by the substituent on the silicon atom as in the case of 2.

The adsorption of the carboxy dye molecule 3 is believed to occur through formation of an ester-like linkage between the carboxy group and the hydroxy group on the surface of the $TiO₂$ electrodes.³ In the case of dyes bearing ethoxysilyl groups, the adsorption is thought to proceed from the formation of Si-O-Ti bonds.^{5,7} The adsorption of 1 and 2 onto the surface of $TiO₂$ in such a manner was confirmed by IR spectroscopy. In DSSCs with conventional carboxy dyes, instability of the dye-adsorbed electrodes to water is a serious problem from a practical point of view, and the instability results from the weakness of the esterlike bond formed between the dye and the $TiO₂$ electrode.⁴ In the case of alkoxysilyl dyes, on the other hand, the formed Si-O-Ti bond is expected to be more stable than the ester-like bond. To establish the durability of the Si-O-Ti bond, we soaked the dyeadsorbed TiO₂ electrodes into water at 25° C in the dark and measured the changes of the absorption due to the dyes at the absorbance maxima around $\lambda = 415$ nm (Figure 2). The results are shown in Figure 3. In the cases of the alkoxysilyl dyes of 1 and 2 more than 80% dyes were kept on the electrode even after 2000-h soaking in water, while almost all the dye molecules were eliminated from the electrode for the carboxy dye of 3. The confirmed tightly bonding property of the alkoxysilyl dyes to $TiO₂$ electrode could be a great advantage in the utility of the dyes as sensitizing dyes for DSSC.

Figure 4. $I-V$ properties of the cells using $1-3$ as sensitizing dyes and that with no dye under a simulated sunlight irradiation: Solid line represents the result for 1, dotted line for 2, broken line for 3, and 2-dot dash line for no dye.

Table 1. Photovoltaic performances due to the $I-V$ properties of the cells using $1-3$ as sensitizing dyes and with no dye: shortcircuit photocurrent density $(J_{\rm sc})$, open-circuit photovoltage (V_{oc}) , fill factor (*FF*), and conversion efficiency (η)

Dyes	$J_{\rm sc}/\rm mA\,cm^{-2}$	$V_{\rm oc}/V$	FF	η /%
	0.722	0.527	0.427	0.162
	0.811	0.502	0.483	0.197
3	0.715	0.492	0.433	0.152
no dye	0.307	0.408	0.411	0.052

In order to compare the sensitizing properties quantitatively between the dyes containing alkoxysilyl and carboxy groups, we measured the $I-V$ properties of the cells using $1-3$ as sensitizing dyes. The results of the $I-V$ measurements are shown in Figure 4 along with the result for the cell containing no dye. The measurements were repeated three cycles for each cell, and no significant change was observed in the $I-V$ properties within the cycles. The cell containing 1 exhibited slightly higher shortcircuit photocurrent density $(J_{\rm sc})$ and higher open-circuit photovoltage (V_{oc}) than the cell containing 3, showing higher photocurrent density in the measured photovoltage region. The enhancement of photocurrent density was more significant in the cell with 2, resulting in a higher light-to-electric energy conversion efficiency (η) than the cell with 3 by a factor of 1.3 under the present test conditions. The results of the measurements are summarized in Table 1. Although the amounts of dye molecules of 1 and 2 adsorbed on the $TiO₂$ electrodes were smaller than in the case of 3 as mentioned above, the cells with the alkoxysilyl dyes of 1 and 2 showed higher performance in light-to-electric energy conversion than that with the carboxy dye of 3. The result reveals that alkoxysilyl dyes are effective as sensitizing dyes for DSSC, and proves that the electron transfer from the light-excited dye to the $TiO₂$ electrode through the Si-O-Ti bonds is more efficient than that through the ester-like bond.

The results obtained here clearly show the advantage of the Si-O-Ti bond over the conventional ester-like bond for anchoring sensitizing dye on $TiO₂$ electrode not only in durability to water but also in electron-transfer properties. Alkoxysilyl dye is proving to be a promising candidate for a sensitizer of DSSC, and has an advantage of easiness in its synthesis and handling over silanol dye.⁵ An alkoxysilyl dye possessing light-harvesting moieties with high absorption coefficient in visible-light region would bring a remarkable advance in practical DSSC technology.

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